## **SIEMENS**

## **Data sheet**

6ES7215-1AF40-0XB0





SIMATIC S7-1200F, CPU 1215 FC, compact CPU, DC/DC/DC, 2 PROFINET ports, onboard I/O: 14 DI 24 V DC; 10 DO 24 V DC; 0.5 A; 2 AI 0-10 V DC, 2 AO 0-20 mA DC, power supply: DC 20.4-28.8 V DC, program/data memory 250 KB



General information	
Product type designation	CPU 1215FC DC/DC/DC
Firmware version	V4.6
Engineering with	
Programming package	STEP 7 V18 or higher
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Load voltage L+	
<ul> <li>Rated value (DC)</li> </ul>	24 V
<ul> <li>permissible range, lower limit (DC)</li> </ul>	20.4 V
• permissible range, upper limit (DC)	28.8 V
Input current	
Current consumption (rated value)	500 mA; CPU only
Current consumption, max.	1 500 mA; CPU with all expansion modules
Inrush current, max.	12 A; at 28.8 V DC
I <sup>2</sup> t	0.5 A²-s
Output current	
for backplane bus (5 V DC), max.	1 600 mA; Max. 5 V DC for SM and CM
Encoder supply	
24 V encoder supply	
• 24 V	L+ minus 4 V DC min.
Power loss	
Power loss, typ.	12 W
Memory	
Work memory	
• integrated	250 kbyte
Load memory	
• integrated	4 Mbyte
Plug-in (SIMATIC Memory Card), max.	with SIMATIC memory card
Backup	
• present	Yes
• maintenance-free	Yes
without battery	Yes

CPU processing times	
for bit operations, typ.	0.08 µs; / instruction
for word operations, typ.	1.7 μs; / instruction
for floating point arithmetic, typ.	2.3 µs; / instruction
CPU-blocks	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
ОВ	
<ul><li>Number, max.</li></ul>	Limited only by RAM for code
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	14 kbyte
Flag	
• Size, max.	8 kbyte; Size of bit memory address area
Local data	
<ul><li>per priority class, max.</li></ul>	16 kbyte; Priority class 1 (program cycle): 16 KB, priority class 2 to 26: 6 KB
Address area	
Process image	
<ul> <li>Inputs, adjustable</li> </ul>	1 kbyte
Outputs, adjustable	1 kbyte
Hardware configuration	
Number of modules per system, max.	3 comm. modules, 1 signal board, 8 signal modules
Time of day	
Clock	
Hardware clock (real-time)	Yes
Backup time	480 h; Typical
<ul> <li>Deviation per day, max.</li> </ul>	±60 s/month at 25 °C
Digital inputs	
Number of digital inputs	14; Integrated
<ul> <li>of which inputs usable for technological functions</li> </ul>	6; HSC (High Speed Counting)
Source/sink input	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	14
Input voltage	
<ul> <li>Rated value (DC)</li> </ul>	24 V
• for signal "0"	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
— at "0" to "1", min.	0.2 ms
— at 0 to 1, min. — at "0" to "1", max.	12.8 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	
— parameterizable	Single phase: 3 @ 100 kHz & 3 @ 30 kHz, differential: 3 @ 80 kHz & 3 @ 30 kHz
Cable length	
• shielded, max.	500 m; 50 m for technological functions
• unshielded, max.	300 m; for technological functions: No
Digital outputs	
Number of digital outputs	10
of which high-speed outputs	4; 100 kHz Pulse Train Output
Limitation of inductive shutdown voltage to	L+ (-48 V)
Switching capacity of the outputs	
with resistive load, max.	0.5 A
on lamp load, max.	5 W
Output voltage	

e for cional "1" min	20 V
• for signal "1", min.	20 V
Output current	0.5.4
• for signal "1" rated value	0.5 A
• for signal "0" residual current, max.	0.1 mA
Output delay with resistive load	4
• "0" to "1", max.	1 µs
• "1" to "0", max.	5 μs
Switching frequency	
of the pulse outputs, with resistive load, max.	100 kHz
Relay outputs	
Number of relay outputs	0
Cable length	
• shielded, max.	500 m
unshielded, max.	150 m
Analog inputs	
Number of analog inputs	2
Input ranges	
Voltage	Yes
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	≥100k ohms
Cable length	
• shielded, max.	100 m; twisted and shielded
Analog outputs	
Number of analog outputs	2
Output ranges, current	
• 0 to 20 mA	Yes
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
<ul> <li>Resolution with overrange (bit including sign), max.</li> </ul>	10 bit
<ul> <li>Integration time, parameterizable</li> </ul>	Yes
<ul> <li>Conversion time (per channel)</li> </ul>	625 µs
Analog value generation for the outputs	
Integration and conversion time/resolution per channel	
<ul> <li>Resolution with overrange (bit including sign), max.</li> </ul>	10 bit
Encoder	
Connectable encoders	
2-wire sensor	Yes
1. Interface	
Interface type	PROFINET
71	TROUNE
Isolated	Yes
Isolated automatic detection of transmission rate	
automatic detection of transmission rate	Yes Yes
automatic detection of transmission rate Autonegotiation	Yes Yes Yes
automatic detection of transmission rate  Autonegotiation  Autocrossing	Yes Yes
automatic detection of transmission rate Autonegotiation Autocrossing Interface types	Yes Yes Yes
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet)	Yes Yes Yes Yes
automatic detection of transmission rate  Autonegotiation  Autocrossing  Interface types  • RJ 45 (Ethernet)  • Number of ports	Yes Yes Yes Yes Yes
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet)	Yes Yes Yes Yes Yes 2
automatic detection of transmission rate  Autonegotiation  Autocrossing  Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch	Yes Yes Yes Yes Yes 2
automatic detection of transmission rate  Autonegotiation  Autocrossing  Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols	Yes Yes Yes Yes Yes Yes Yes Yes 2 Yes
automatic detection of transmission rate  Autonegotiation  Autocrossing  Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • PROFINET IO Controller	Yes Yes Yes Yes Yes Yes Yes Yes 2 Yes
automatic detection of transmission rate  Autonegotiation  Autocrossing  Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • PROFINET IO Controller  • PROFINET IO Device  • SIMATIC communication	Yes Yes Yes Yes Yes Yes Yes  Yes 2 Yes Yes Yes
automatic detection of transmission rate  Autonegotiation  Autocrossing  Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • PROFINET IO Controller  • PROFINET IO Device  • SIMATIC communication  • Open IE communication	Yes
automatic detection of transmission rate  Autonegotiation  Autocrossing  Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • PROFINET IO Controller  • PROFINET IO Device  • SIMATIC communication  • Open IE communication  • Web server	Yes Yes Yes Yes Yes Yes Yes 2 Yes
automatic detection of transmission rate  Autonegotiation  Autocrossing Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • PROFINET IO Controller  • PROFINET IO Device  • SIMATIC communication  • Open IE communication  • Web server  • Media redundancy	Yes
automatic detection of transmission rate  Autonegotiation  Autocrossing  Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • PROFINET IO Controller  • PROFINET IO Device  • SIMATIC communication  • Open IE communication  • Web server  • Media redundancy  PROFINET IO Controller	Yes Yes Yes Yes Yes Yes  Yes  Yes Yes Ye
automatic detection of transmission rate  Autonegotiation  Autocrossing Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • PROFINET IO Controller  • PROFINET IO Device  • SIMATIC communication  • Open IE communication  • Web server  • Media redundancy  PROFINET IO Controller  • Transmission rate, max.	Yes Yes Yes Yes Yes Yes Yes 2 Yes
automatic detection of transmission rate  Autonegotiation  Autocrossing  Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • PROFINET IO Controller  • PROFINET IO Device  • SIMATIC communication  • Open IE communication  • Web server  • Media redundancy  PROFINET IO Controller  • Transmission rate, max.  Services	Yes Yes Yes Yes Yes Yes  Yes  Yes  Yes
automatic detection of transmission rate  Autonegotiation  Autocrossing Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • PROFINET IO Controller  • PROFINET IO Device  • SIMATIC communication  • Open IE communication  • Web server  • Media redundancy  PROFINET IO Controller  • Transmission rate, max.	Yes Yes Yes Yes Yes Yes  Yes  Yes Yes Ye

— IRT	No
— PROFlenergy	No
<ul><li>— Prioritized startup</li></ul>	Yes
<ul> <li>Number of IO devices with prioritized startup, max.</li> </ul>	16
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	16
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	16
— of which in line, max.	16
<ul> <li>Activation/deactivation of IO Devices</li> </ul>	Yes
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8
— Updating time	The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.
PROFINET IO Device	
Services	
— PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
<ul><li>— Isochronous mode</li></ul>	No
—IRT	No
— PROFlenergy	Yes
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	2
Protocols	
Supports protocol for PROFINET IO	Yes
PROFIsafe	Yes
PROFIBUS	Yes; CM 1243-5 (master) or CM 1242-5 (slave) required
OPC UA	Yes; OPC UA Server
AS-Interface	Yes; CM 1243-2 required
Protocols (Ethernet)	100, 011 1210 210441104
• TCP/IP	Yes
• DHCP	No
SNMP	Yes
• SNMP • DCP	Yes
	Yes
• LLDP	Yes
Redundancy mode	
Media redundancy	V MDD I I MDD I' I
— MRP	Yes; as MRP redundancy manager and/or MRP client
— MRPD	No
SIMATIC communication	
• S7 routing	Yes
Open IE communication	
• TCP/IP	Yes
— Data length, max.	8 kbyte
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	8 kbyte
• UDP	Yes
— Data length, max.	1 472 byte
Web server	
• supported	Yes
User-defined websites	Yes
OPC UA	
Runtime license required	Yes; "Basic" license required
OPC UA Server	Yes; data access (read, write, subscribe), method call, runtime license required
<ul> <li>Application authentication</li> </ul>	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of sessions, max.	10
Number of subscriptions per session, max.	5
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
— Publishing litterval, mint.      — Number of server methods, max.	20 115
Number of monitored items, recommended max.	1 000
<ul> <li>Number of server interfaces, max.</li> </ul>	2

	0.000
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	2 000
Further protocols	
• MODBUS	Yes
communication functions / header	
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Number of connections	
• overall	PG Connections: 4 reserved / 4 max; HMI Connections: 12 reserved / 18 max; S7 Connections: 8 reserved / 14 max; Open User Connections: 8 reserved / 14 max; Web Connections: 2 reserved / 30 max; OPC UA Connections: 0 reserved / 10 max; Total Connections: 34 reserved / 64 max
Test commissioning functions	
Status/control	
<ul> <li>Status/control variable</li> </ul>	Yes
<ul> <li>Variables</li> </ul>	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times,
Foreign	counters
Forcing	Yes; peripheral inputs/outputs (without fail-safe)
Forcing  Diagnostic buffer	res, periprieral inputs/outputs (without rail-saile)
Diagnostic buffer	Yes
• present Traces	1 03
Number of configurable Traces	2
Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	512 kbyte
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
Integrated Functions	
Counter	
Number of counters	6
Counting frequency, max.	100 kHz
Frequency measurement	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8
Number of positioning axes via pulse-direction interface	4; With integrated outputs
PID controller	Yes
Number of alarm inputs	4
Number of pulse outputs	4
Limit frequency (pulse)	100 kHz
Potential separation	
Potential separation digital inputs	
Potential separation digital inputs	No
between the channels, in groups of	1
Potential separation digital outputs	
Potential separation digital outputs	Yes
between the channels	No
• between the channels, in groups of	1
EMC	
Interference immunity against discharge of static electricity	
<ul> <li>Interference immunity against discharge of static electricity acc. to IEC 61000-4-2</li> </ul>	Yes
<ul> <li>Test voltage at air discharge</li> </ul>	8 kV
Test voltage at contact discharge	6 kV
Interference immunity to cable-borne interference	
<ul> <li>Interference immunity on supply lines acc. to IEC 61000- 4-4</li> </ul>	Yes
<ul> <li>Interference immunity on signal cables acc. to IEC 61000- 4-4</li> </ul>	Yes

Interference immunity against voltage surge	
<ul> <li>Interference immunity on supply lines acc. to IEC 61000- 4-5</li> </ul>	Yes
Interference immunity against conducted variable disturbance indu	uced by high-frequency fields
<ul> <li>Interference immunity against high-frequency radiation acc. to IEC 61000-4-6</li> </ul>	Yes
Emission of radio interference acc. to EN 55 011	
<ul> <li>Limit class A, for use in industrial areas</li> </ul>	Yes; Group 1
Limit class B, for use in residential areas	Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011
Degree and class of protection	
IP degree of protection	IP20
Standards, approvals, certificates	
Siemens Eco Profile (SEP)	Siemens EcoTech
CE mark	Yes
UL approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
Marine approval	Yes
Ecological footprint	
environmental product declaration	Yes
Global warming potential	100
<u> </u>	106 kg
— global warming potential, (total) [CO2 eq]	106 kg
global warming potential, (during production) [CO2 eq]      global warming potential, (during operation) [CO2	18.5 kg
global warming potential, (during operation) [CO2 eq]      global warming potential, (after end of life cycle)	88.2 kg -1.12 kg
[CO2 eq]	1.12 kg
Highest safety class achievable in safety mode	
<ul> <li>Performance level according to ISO 13849-1</li> </ul>	PLe
SIL acc. to IEC 61508	SIL 3
Ambient conditions	
Free fall	
• Fall height may	
<ul> <li>Fall height, max.</li> </ul>	0.3 m; five times, in product package
Fail neight, max.  Ambient temperature during operation	0.3 m; five times, in product package
	0.3 m; five times, in product package  0 °C
Ambient temperature during operation	
Ambient temperature during operation  • min.	0 °C 55 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C
Ambient temperature during operation  • min.  • max.  • horizontal installation, min.	0 °C 55 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical
Ambient temperature during operation  • min.  • max.	0 °C 55 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical 0 °C
Ambient temperature during operation  • min.  • max.  • horizontal installation, min.  • horizontal installation, max.	0 °C 55 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical 0 °C 55 °C
Ambient temperature during operation  • min.  • max.  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.	0 °C 55 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical 0 °C 55 °C 0 °C
Ambient temperature during operation  • min.  • max.  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation	0 °C 55 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical 0 °C 55 °C 0 °C 45 °C
Ambient temperature during operation  • min.  • max.  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.	0 °C 55 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical 0 °C 55 °C 0 °C 45 °C
Ambient temperature during operation  • min.  • max.  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.	0 °C 55 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical 0 °C 55 °C 0 °C 45 °C
Ambient temperature during operation  • min.  • max.  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.  Air pressure acc. to IEC 60068-2-13	0 °C 55 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical 0 °C 55 °C 0 °C 45 °C
Ambient temperature during operation  • min.  • max.  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.  Air pressure acc. to IEC 60068-2-13  • Operation, min.	0 °C 55 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical 0 °C 55 °C 0 °C 45 °C  -40 °C 70 °C
Ambient temperature during operation  • min.  • max.  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.  Air pressure acc. to IEC 60068-2-13  • Operation, min.  • Operation, max.	0 °C 55 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical 0 °C 55 °C 0 °C 45 °C -40 °C 70 °C 795 hPa 1 080 hPa
Ambient temperature during operation  • min.  • max.  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.  Air pressure acc. to IEC 60068-2-13  • Operation, min.  • Operation, max.  • Storage/transport, min.	0 °C 55 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical 0 °C 55 °C 0 °C 45 °C  -40 °C 70 °C  795 hPa 1 080 hPa 660 hPa
Ambient temperature during operation  • min.  • max.  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.  Air pressure acc. to IEC 60068-2-13  • Operation, min.  • Operation, max.  • Storage/transport, min.  • Storage/transport, max.	0 °C 55 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical 0 °C 55 °C 0 °C 45 °C -40 °C 70 °C 795 hPa 1 080 hPa
Ambient temperature during operation  • min.  • max.  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.  Air pressure acc. to IEC 60068-2-13  • Operation, min.  • Operation, max.  • Storage/transport, min.  • Storage/transport, max.  Altitude during operation relating to sea level	0 °C 55 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical 0 °C 55 °C 0 °C 45 °C  -40 °C 70 °C  795 hPa 1 080 hPa 660 hPa 1 080 hPa
Ambient temperature during operation  • min.  • max.  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.  Air pressure acc. to IEC 60068-2-13  • Operation, min.  • Operation, max.  • Storage/transport, min.  • Storage/transport, max.  Altitude during operation relating to sea level  • Installation altitude, min.	0 °C 55 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical 0 °C 55 °C 0 °C 45 °C  -40 °C 70 °C  795 hPa 1 080 hPa 1 080 hPa 1 080 hPa
Ambient temperature during operation  • min.  • max.  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.  Air pressure acc. to IEC 60068-2-13  • Operation, min.  • Operation, max.  • Storage/transport, min.  • Storage/transport, max.  Altitude during operation relating to sea level  • Installation altitude, min.  • Installation altitude, max.	0 °C 55 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical 0 °C 55 °C 0 °C 45 °C  -40 °C 70 °C  795 hPa 1 080 hPa 660 hPa 1 080 hPa
Ambient temperature during operation  • min.  • max.  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.  Air pressure acc. to IEC 60068-2-13  • Operation, min.  • Operation, max.  • Storage/transport, min.  • Storage/transport, max.  Altitude during operation relating to sea level  • Installation altitude, min.  • Installation altitude, max.  Relative humidity	0 °C 55 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical 0 °C 55 °C 0 °C 45 °C  -40 °C 70 °C  795 hPa 1 080 hPa
Ambient temperature during operation  • min.  • max.  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.  Air pressure acc. to IEC 60068-2-13  • Operation, min.  • Operation, max.  • Storage/transport, min.  • Storage/transport, max.  Altitude during operation relating to sea level  • Installation altitude, min.  • Installation altitude, max.	0 °C 55 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical 0 °C 55 °C 0 °C 45 °C  -40 °C 70 °C  795 hPa 1 080 hPa 1 080 hPa 1 080 hPa
Ambient temperature during operation  • min.  • max.  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.  Air pressure acc. to IEC 60068-2-13  • Operation, min.  • Operation, max.  • Storage/transport, min.  • Storage/transport, max.  Altitude during operation relating to sea level  • Installation altitude, min.  • Installation altitude, max.  Relative humidity  • Operation, max.  Vibrations	0 °C 55 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical  0 °C 55 °C 0 °C 45 °C  -40 °C 795 hPa 1 080 hPa 1 080 hPa 1 080 hPa 1 080 m; Restrictions for installation altitudes > 2 000 m, see manual
Ambient temperature during operation  • min.  • max.  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.  Air pressure acc. to IEC 60068-2-13  • Operation, min.  • Operation, max.  • Storage/transport, min.  • Storage/transport, max.  Altitude during operation relating to sea level  • Installation altitude, min.  • Installation altitude, max.  Relative humidity  • Operation, max.	0 °C 55 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical 0 °C 55 °C 0 °C 45 °C  -40 °C 70 °C  795 hPa 1 080 hPa

Shock testing	
• tested according to IEC 60068-2-27	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms
Pollutant concentrations	
<ul> <li>SO2 at RH &lt; 60% without condensation</li> </ul>	S02: < 0.5 ppm; H2S: < 0.1 ppm; RH < 60% condensation-free
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— SCL	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Copy protection</li> </ul>	Yes
Block protection	Yes
Access protection	
<ul> <li>protection of confidential configuration data</li> </ul>	Yes
<ul> <li>Protection level: Write protection</li> </ul>	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
<ul> <li>adjustable</li> </ul>	Yes
Dimensions	
Width	130 mm
Height	100 mm
Depth	75 mm
Weights	
Weight, approx.	500 g

12/8/2024

last modified: